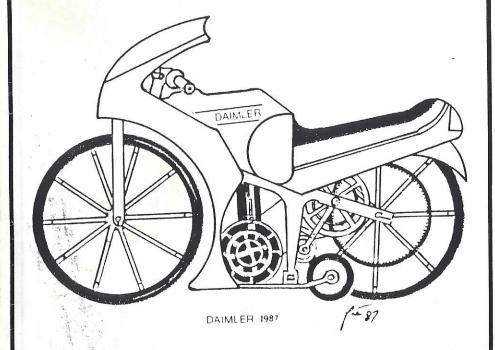


ROSS METCALFE '87 716 Municipal Rd Wpg., Mb R3R 154

# PRINTED MATTER



# Rust N Pieces



**Vol 10** 

1987

No 2



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WANTED - Triumph "Tiger Cub" parts or parts bikes. Expecially 1967-68 Mountain Cub. Also wanted various parts for a 1973 Triumph TR51 "Trophy Trail." -- ANY LEADS APPRECIATED-- Jim Gold. 38 Barbara Cres., Winnipeg Manitoba, R3R 2Y3 Ph (204) 895-9785.

FOR SALE - TRIUMPH 69-73 engine parts no barrels, in good shape, frame and hardtail and assorted other parts. BSA '71 A65L engine and wheels., DKW '?? all there but in parts., NORTON '?? 650SS frame (featherbed), wheels, seat, tank, assorted parts, 2 - 750cc bottom ends., Early pre 1930 HARLEY frame and front-end (RL) in reasonable shape., HARLEY 45 7 thousand over pistons, rings and fiber gaskets Some early '70's 74 clutch pads, valve and gaskets. Misc wheels, footpegs, cables, coffin and peanut tanks Keven Iles, Box 3564, The Pas, Mb., R9A 192, PH 1-204-623-2260.

WANTED - Parts for 1942 WLC 45 cu in Harley (civilian) electrical, rear fender, pistons, push rods. Also manual for 650SS Norton 19?? Kevén Iles, Box 3564, The Pas, Mb. Ph 1-204-623-2260.

FOR SALE - Misc. Royal Enfield parts John 237-5215 or 233-7855 evenings.

WANTED - Military Scout Front end 194? or later and working magneto for Scout or Chief for a late model oil pump, also speedometer for '47 Chief. Call Dave at (204) 832-4547 noon to 1 p.m. C.D.S.T.

WANTED - Norton Pl1 or Matchless gastank. Dave ph 284-1441.

#### LIST OF ADVERTISERS

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*
MANTER Fluing Montal names savehing

WANTED - Flying Merkel parts anything and everything for a 1909-11 model. Chainguard, kickpedal, handgrips and footpeg rubbers for 1949 James. A centrestand, taillight and seat for 1966 Harley 250 Sprint. Craig Kraft (204) 669-6047.

WANTED - Fenders for 1930-33 H.D. 74 (VL), Gary (204) 669-1643 after 6 p.m

-

WANTED - BSA Victor Special any condition, Please Ph Rick 8B9-5450 or 783-5318.

EDITORDAVE JOHNSON AssistantsChuck MurraySandra Murray	CONTENTS
	EDITOR'S MESSAGE3
RUST 'N PIECES is the Official Bi- Monthy Publications of THE ANTIQUE MOTORCYCLE CLUB OF MANITOBA (Est. 1977) P.O. BOX 1074, Winnipeg, Manitoba, R3C 2X4	PRESIDENTS NOTE
	LAST MEETING MINUTES
	EVENTS CALENDAR
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	VINTAGE MOTORCYCLES ON THE FARM
Advertisements, editorial sub-	THAT'S NOT FUNNY24
missions and other correspondence should be sent to this address. We	LIST OF ADVERTISERS25
welcome art, photographs and manu- scripts. Sufficient postage and self	WANT-ADS25
-addressed envelopes will guarantee review and or return of submissions. The staff of RUBT 'N PIECES will make every effort to take care of unsolicitated materials, but cannot be responsible for damage in the mail nor do they assume any responsibility for return of safety of same.	
	*************************
	* * NEXT MEETING *
CLUB PRESIDENTSIGGI KLANN	*
(204) 668-7679	# APRIL 27,1987
	at at
Past PresidentBarry Seib	# 7,30 P.M. #
SecretarySteve Sing TreasurerIrvin Lowen	# /,50 F.N. #
LibrarianJim Gold	* FREIBHT HOUSE *
Activities ManagerDave Tissot	# 200 Isabel St #
Public RelationsDave Johnson Property ManagerRay Houde	*

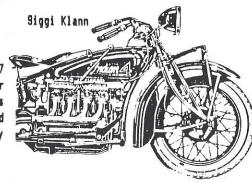
THE PRESIDENT'S NOTE

It has finally happened, Spring has sprung for us and good riding weather is just around the corner. Time to dust off your motorcycle, check and adjust everything out for safe riding Our Spring Run is on May 24th and let's all pray for good weather. I would like to see at least 20 to 30 or more vintage bikes out. Let's make this the best club meet for 1987 and we can certainly keep this up for many years. This is what our club is all about. So let's all come out and enjoy ourselves as there will be many things to do and watch.

DON'T FORGET YOUR CAMERA !

If anyone has a VCR camera and would like to take films of our meet for the club library, we will pay for the film. It would be nice to record our meet.

I have to get back to work on my Chief as time is slipping by. See you at the next meeting.





EDITOR'S

MESSAGE



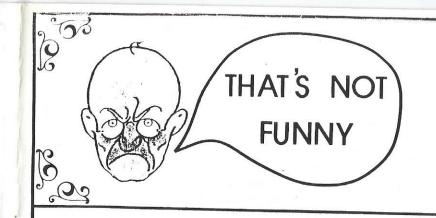
It's that time of year again - and as I prepared to dash out and pay my autopac at the last second I figured I could at least support one of our advertisers and went to Kilgour-Bell on Academy Road, not quite in my neighbourhood but what the heck.

On the way I got to thinking about our relationship with our advertisers While its true ads in Rust 'N Pieces would probably not break the budget of most major companies, its also true that the ads reach a few less subscribers than the Winnipeg Free Press and even if we take into

consideration the specialized nature of our membership and the fact that we send newsletters to other organizations here and abroad I think we can safely assume that the advertising contribution could practically be considered a donation.

I wondered how many advertisers I had actually patronized in the past year. I've sent customers to AAA Electric, Cycle Works, Cycle 1, Harley Davidson of Winnipeg, H-D Performance Centre, Precision Cycle, Riders Junction and Robins Motorcycle Sales. I am involved with ABATE, AIM and NCOM, I buy vitamins at A-1 Nutri -tion and flowers at Christy's Greens Custom platers did the brightwork on my MOTD and Bryan Roberton at Hair's the Place styles my elegant coiffure.

continued on page 21



A SNUFF MAKER IS A MAN WHO PUTS HIS FINGER IN SOMEONE ELSE'S NOSF!

Did you know there was a new calorie hair tonic available for fat heads.

Boy on Motorcycle with girlfriend: "Your dad was nice to let us have his bike, but its too bad we can't leave the driveway."

EVERY MOTORCYCLE RACINO TEAM COULD

USE THAT ONE MAN IN A MILLION WHO

ALWAYS COMES IN FIRST, AND NEVER

FALLS DOWN. SO FAR, HOWEVER.

STANDS.

RIDES EVERY POSITION PERFECTLY, WHO

NOBODY HAS BEEN ABLE TO MAKE HIM PUT

DOWN HIS HOT DOB AND COME OUT OF THE

MANUALS ARE WHAT YOU READ TO FIND OUT WHAT YOU DID WRONG.

MOM: "I'm glad to see you mitting so quiet while your dad naps. He had such a long day working on his bike."

SON: "Oh, I'm just watching until his cigarette burns down to his fingers."

BIKER: " IS YOUR WIFE EASY ON THE EYES.

OTHER BIKER: "YES, BUT THOSE PUNCHES TO THE MID-SECTION ARE BRUTAL."

AMCM WIFE: "I've been shopping all day trying to get something for my old man. OTHER AMCH WIFE: "Had any offers! "

THERE'S AT LEAST ONE NICE THING ABOUT BEING BALD; WHEN COMPANY COMES, ALL YOU HAVE TO DO IS STRAIGHTEN YOUR TIE





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MOTORCYCLE GROWTH IN MANITOBA

Browth in the sport of motorcycling was quite evident in the time between 1910 - 1913.

There were some odd 25 makes of motorcycles in Wpg in 1910. During the season of 1913 -1914 there were 805 motor -cycles registered as follows:

309 - Indian

125 - Merkels

61 - Harleys

51 - English (13 makes)

20 - 20 other makes

In total there were 49 makes of actorcycles registered with the Indian the most prominent. This was probably attributed to the fact that the Indian stood up well under Western Canada road conditions.

Taken from Motorcycle Notes February, 1914 Manitoba Free Press

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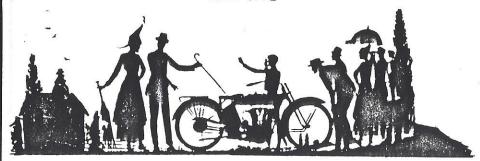
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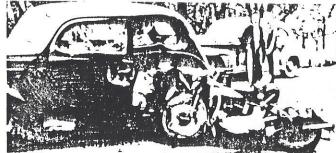
MON - FRI 9-5 SAT 10-3 950 ELGIN AVENUE, WINNIPEG



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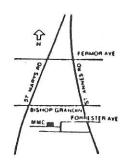
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P O. Box 1074 Winnipeg, Man. R3C 2X4



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#### **BUYING YOUR FIRST BIKE??**

Ladies and Gentlemen, the Manitoba Motorcycle Club is opening its doors to the motorcycling community.

Join the oldest mototcycle club In Canada (established 1911). If you are interested in becoming a member and aiding us promote the good fellowship and image of motorcylclists today, just drop by our clubhouse any Wednesday evening at 8 p.m.

We are located on Forrester, just off St. Annes Road and Bishop Grandin.

For further Information call; Jim at 632-4710 or Graham at 774-1767.

#### EDITOR'S COMMENT (continued)

I remembered Kilgour-Bell at autopac time and they also did the special antique auto insurance on the MGTD. Winnipeg Engine Rebuilders did the cylinder head on my MK 9 Jaguar, they are Jaguar specialist and certainly price things right. No job too wierd.

This year I think I'll get a subscription to Canadian Biker Magazine - instead of just mouching everbody else's, and will probably, now that the MGTD is sold, start picking up Hemming at Custom Platers-House of Silver - on Wall Street although I think it may be against a law somewhere for me to be in possession of a Hemmings and cheque book at the same time. I really enjoy prowling through all the neat stuff at Mike's General Store on St. Anne's, maybe this year I'll loosen my grip on my wallet and buy stuff although taking my wallet out in a place with neat old motorcycle and car toys, and all those other goodies probably violates at least a by-law somewhere. Mr Gold Jewellers has been repairing little odd and ends for me for years, maybe I should break down and buy a watch (me-late -naww). See Carpet Cleaners did a great job on my couch and chair awhile back and I just got an area rug at the right price (free) maybe its time I called them again.

I guess what I'm trying to say folks is that while nobody expects you to quit dealing with your life long friend the insurance agent, or brother-in-law florist; if one of our advertisers has a service you need and

no one in particular handles it for you now. Give our advertisers a try. In fact why not go down the list of advertisers and make a mental note of how many you actually deal with and how many you might wish to deal with in the future.

You should also make a point when dealing with an advertiser of mentioning his ad, or the fact your an AMCM member. Making them aware of the fact that we are doing business with our advertisers doesn't hurt a bit. With advertisers like Tiny it doesn't matter a whole lot - we appreciate the business we get from members and we know who the members are when they deal with us, but the other advertisers, not being members themselves - or being new members such as John Prest of Prest Custom Paint and Keven Isles of Sign Artistry, will not always be aware that you're a member unless you tell them. Like I said their ad may be practically a donation to the club but those ads pay for your newsletters and I'm sure they'd appreciate knowing their contributions were appreciated and that their ads brought them some business. Read the ads and the List of Advertisers.

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2127 Michigan Ave. CHICAGO, ILL

A.M.C.M. INC. MINUTES

March 30, 1987

The Meeting was held at the Freight House, 200 Isabel St and was called to order by the President, Siggi Klann. The minutes of the previous meeting were adopted as in the last newsletter by Ray Houde. Seconded by Craig Kraft.

There were 29 present and 3 guests.

Alex Grant who is interested in finding a Henderson Four.

Sharon Benoit who spoke about A.I.M.

John Gunter who is looking for parts or advice on his 36 VLD H.D. or his 63 Triumph Car.

#### -- EXECUTIVE REPORTS --

Treasurer - Irv Lowen reports no major changes in the bank balance. \$2.512.00.

Librarian - Jim Gold received various newsletters.

Activities - Dave Tissot - Nil

Publicities - Members who haven't paid dues won't receive any more Rust 'N Pieces or newsletters.

Property - Ray Houde - Nil.

OLD BUSINESS

Spring Run is on May 24, 1987. Buttons are in for the run.

Food is taken care of. Bring your own booze if desired.

#### NEW BUSINESS

Ross Metcalfe phoned many malls for information on mall shows, but found out that arrangements should have been made 12 months previous. Therefore arrangements should be made now for next year.

Sharon Benoit spoke on A.I.M (Aid to Injured Motorcyclists) and NCOM (National Coalition of Motoryclists). She also handed out applications to interested people. For more informmation on A.I.M. call Sharon at 694-2014 evenings.

Tiny Rogins mentioned that the MMC Ice Races that were held in Brandon was a success and that some of the members of the A.M.C.M. took part in the races.

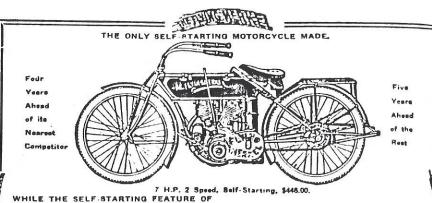
Siggi reported that there is an antique motorcycle auction May 9th in Springfield, Ontario.

Canadian Vintage Rally and Show is being held on June 20 & 21, 1987 at Niagara Motorcycle Raceway in Welland, Ontario.

Chuck Murray has a lead on a '62 Puch.

Chuck Murray motioned that the meeting be adjourned. Seconded by John Choquette. Carried.

Steve Sing Secretary.



For over ten years Joo Merkel had the only Spring Frame Motorcycle, but now that his patents have expired, spring frames have become about as common as noses.

You may, however, let your own good judgment tell you that twelve years experience in making

spring frames should qualify Mr. Merkelt along this line to make a machine that is good enough for

"Not the cheapent, but the best." Over two-thirds of our first carload are sold. Why not let us book your order for one of the rest?



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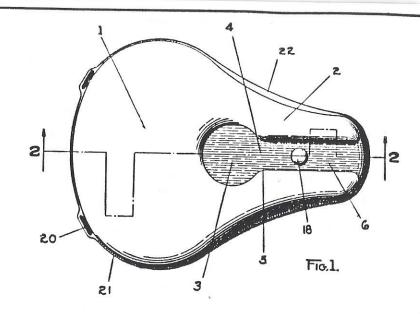
Distributors for Saskatchewan Western Cycle & Motor Company,



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The Flying Merkel was manufactured by Miami Cyle and Manufacturing Company in Middletown, Ohio. The first ones were built by Joe Merkel in Milkwaukee, Hisconsin.



Bicycle Saddle for the Use of Either Sex

UNITED STATES PATENT OFFICE BICYCLE AND MOTOR-CYCLE SEAT

Patented May 19, 1925

Application filed February 16, 1924. Serial No. 698,827

1,588,542

. . . It is a primary object of my invention to provide a bicycle or motorcycle saddle having a suitable cavity properly located to allow comfortable clearance for the private organs of the male rider, said saddle having also a channel adapted to allow clearance for the female rider's private organs, to prevent pressure at the opening of said organs due to the weight of the rider, and tending also to keep said organs in a naturally closed state, the sides of said channel being substantially parallel and bell-mouthed. . . .

Referring to Fig. 1, a somewhat circular cavity 3 is formed on a medial line of the apparatus as a whole, at the junctions of said extension with said larger seating portion. Said cavity is of suitable size, shape and location to comfortably receive the private organs of a male rider and more particularly the testicle region of such rider. Said opening is of bell-mouthed formation, the bell-mouth character thereof being formed on the upper portion of said opening. Such bell-mouthed formation is particularly useful to the comfort of the male rider both during the riding act and also during the mounting or dismounting acts, said organs being slidably lodgeable or dislodgeable in relation to said opening when same is thus covered or uncovered by angular movement as compared to what may be called a vertical straight-away movement. . . .

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EVENTS CALENDAR

ANTIQUE MOTORCYCLE CLUB OF MANITOBA INC.

> May 24, 1987 Spring Run East Selkirk, Manitoba

ANTIQUE MOTORCYCLE CLUB
OF AMERICA National Meets:

May 30-31, 1987 Le Mars, Iowa 3 Sept 5-6, 1987 Davenport, Iowa

RIDE FOR SIGHT

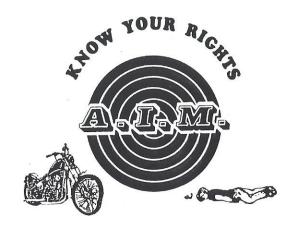
June 13-14, 1987

ANTIQUE MOTORCYCLE CLUB OF MANITOBA Thresherman's Run

CANADIAN VINTAGE MOTORCYCLE BROUP 15th Annual International Rally

July 25, 1987 Austin, Manitoba

June 19-21, 1987 Welland, Ontario



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#### ATTENTION ALL MOTORCYCLISTS

Gil Roch, the M.L.A. for Springfield Tell your M.L.A. as one of the has tabled a motion in the legislature to repeal the complusory helmet lans.

This is what we have been waiting for and you must spring into action right now.

Telephone, or better yet; telephone and write a letter direct to your own M. L.A. .

people who live in their area you want him or her to:

- 1) Support a Non-party free vote.
- 2) Do not allow the time to run out because of debate before a vote can be called.
- 3) Support the repeal of compulsary helmet laws.

\* \* \* THIS VOTE HILL PROBABLY BE BEFORE THE END OF APRIL \* \* \*



667-8963 or 9788 Leave Message

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#### VINTAGE MOTORCYCLES ON THE FARM (continued)

Some persons who own motorcycles use them to run other farm machinery. A belt attached from the rear wheel to a flywheel on the machine. This is using a motorcycle to a great advantage, but according to a motorcycle expert, it should not be used for running machinery. A motorcycle engine is made to be air-cooled, and this will not be properly accomplished unless the machine is in motion. The engine should not be run more than three minutes standing still or the pistons may stick. The guard must be removed when belting is up and on some machines this requires considerable time. The machine must alsos be held steady or it will throw off the belt. This is usually accom-

plished by means of a rope. If the belt comes off it may get mixed up with the wheel, causing considerable

A motorcycle engine will not do its best work unless it is running at 1,000 revolutions a minute, and this is almost too fast for the average piece of machinery. Some arrangement is needed to reduce the speed. A counter-shaft usually is used for this purpose.

It is not a paying proposition to use a valuable motorcycle engine to run machinery, when a stationary engine can be obtained for a low price to do the same work. In other words, using a motorcycle engine to do this kind of work is like using a fine driving horse for the heavy work on the farm.

WHY DO WE FIND THOSE EARLY

VINTAGE MOTORCYCLES ON THE FARM

"...As we opened the door a ray of sunlight reflected off the old iron machine sitting crammed but peacefully in the shed since its retirement many, many years ago, only now to see day-light again...."

An article printed in the Manitoba Free Press (1913) which we'd like to share with you a motorcycle marketing stragedy that must have worked and answers the question of "Why is this bike here on the farm?"

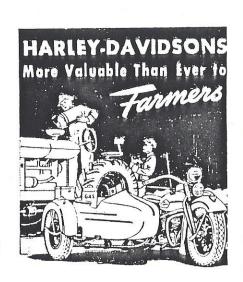
Motorcycle Is Well Adapted for Farmers

A motorcycle is luxury to the city man, but to the farmer, it is both a luxury and a business necessity. After the chores are done he can get on his machine, go to town in fifteen or twenty minutes, go the theatre, or spend the evening at the club or park, and not have to put in three or four hours on the road behind the family plug. The motorcycle needs very little care: is inexpensive to operate, and is a piece of machinery that every farmer who can afford it should have.

Leaving out the pleasure side, the motorcycle is very useful on the farm in making quick trips to town. Maybe the housewife finds that she is going to run short on groceries for dinner. It is only a matter of half an hour to make a trip to town and get the needed supplies. Suppose it is during the wheat harvest and the work is rushing; a bolt or casting is broken and the whole crew is thrown out of

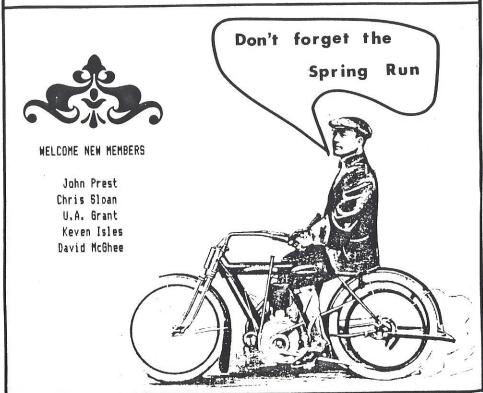
work. You can make the trip to town on your motorcycle, get the needed part and have the machine in running order in less than an hour, while if you had to hitch up the family horse and make the trip it probably would take half a day. A motorcycle is very handy in case of emergency. Speed in getting the doctor or some medicine has saved many a life.

Every motorcycle should be equipped with a luggage carrier. With one of these a load of over a hundred pounds may be carried. One carrier may be attached back of the seat and another in front of the handlebars. In this way a motorcycle may be used in making butter deliveries in town, and taking vegetables and other products to market, and exchanging them for proceries and other necessities. A chair attachment may be used on the front of the motorcycle and a luggage-carrier on the back. Two persons car ride then, for pleasure or business.



Continued on next page





COVER STORY

In 1987 Hiemler Daimler decided to resurect his uncle Bottleib's invention He enlisted the help of two friends mechanic Vito Horsa Powah and retired fairing designer Foo Ling Yoo the resulting bike may be seen on the cover. Unfortunately the machine was poorly received world-wide mainly due to the lack of ground clearance, lack of suspension and lack of brakes. The motorcycle will however be marketed in Wallaby Flats, Australia, where there is a lack of bumps, corners and

John Prest

stop signs....



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SWEATSHIRTS

(med & lgm) Limited Amount

\$12.00

T-SHIRT TRANSFERS

SMALL

\$1.00

HATS (2 left)

\$5.00

CRESTS (small)

\$7.00

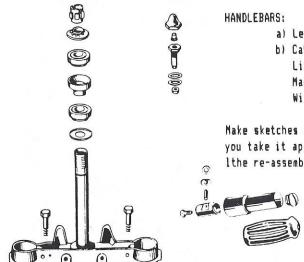


#### Motorcycle Matters

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The hest method that I have found is to keep all of the major pieces together, and work on one area at a time, in other words, do not take everything apart at once. Very few people are capable of remembering how everything goes back together, so don't make extra work for yourself. WORK ON ONE GROUP AT A TIME.

Keep all major components stored in their separate box, with their small bags and work on each unit until it is finished or your run into a snag, such as having to write or hunt for parts, then put the parts back in their respective box and move on to another component. This way you always know exactly where you are. A small notebook that will fit in your pocket is very handy to keep a list of parts that you need, when you break away from your work to visit your local parts graveyard (motorcycle Ishop that has been in business for more than ten years).



Here are the major components with sub groups.

#### FRAME:

Tank, oil tank, braces, Tool boxes, fenders or mud quards

#### ENGINE:

- al Head, Valves
- b) Cylinder, Piston, Rings

4

#### TRANSMISSION

#### WHEELS:

- a) Rins
- b) Hubs
- c) Spokes
- d) Wheel bearings, Seals,

#### BRAKES:

- a) Drugs
- b) Shoes
- c) Backing Plates
- a) Levers
- b) Cables Lights, Generator, Magneto, Carburetor, Wiring

Make sketches of each part before you take it apart and you will find Ithe re-assembly task much easier.

See you all .

Bert Bentley

#### MOTURCYCLE MATTERS

Several members of the club have approached me from time to time and asked me if I could locate an old motorcycle for them as they would like to have one in their basement or shop as a winter project. Old motorcycles are much more scarce than are old cars, however just in case any of you does locate an old bike, I think you might find the following restoration tips of value. The information is from "The Motorcycle Restorers Handbook."

"After you buy it what then? When you get the beauty or beast home as the case may be, what happens next?

If like lots of old bikes it has been sitting for a number of years. it will no doubt be covered with dirt and orime. So first, and I do mean first, take photographs of it showing both sides and front and rear view, this is important, you will need these later as I will explain in the chapter on ressembly. After you have your photographs, the next step is to clean it up. The do it yourself spray type auto washs found in stores do a good job knocking off the top layer of dirt and oil. But be sure to start your dismanteling right away as hot water under pressure has a bad habit of getting into places and causing rust. Each part should be dried thoroughly, be especially careful around generators and magnetos.

Next on the list, obtain a number of small boxes or pans to put your motorcycles in as you disassemble it. As you remove each component, label it with a piece of masking tape

marked with a felt tip pen.

This may seem to be oversimplication, but it does work and if you spend several months or years as some fellows do in rebuilding your bike. you will find it has been time well spent.

Anyone having ever tried to assemble the so called basket job (motorcycle completely apart down to each and every nut and bolt packed in cans, cigar boxes or baskets) he knows what a whale of job it can be trying to sort out everynut, bolt, spacers, washer and non-descipt piece. For unless one works for years on one brand of machine and developes a knowledge far beyond the average mechanic, he will no doubt end up looking as his finished motorcycle and wondering where the coffee can came from with all of the spare pieces, this seems to be the general rule, but if your try this trick, I feel you will have fewer pieces left over and your bike will be better for it. Go to your local grocer and purchase about 50 small brown paper bags. Then as you take your bike apart, put parts from each major component group in a seperate bag and label them.

These bags in turn can be stored in boxes and used as you reach that area of work, also when replacing or cleaning up the pieces you put them back in their respective bags, then when the time comes for reassembling the bike, you will be amazed how quick things go back together.

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